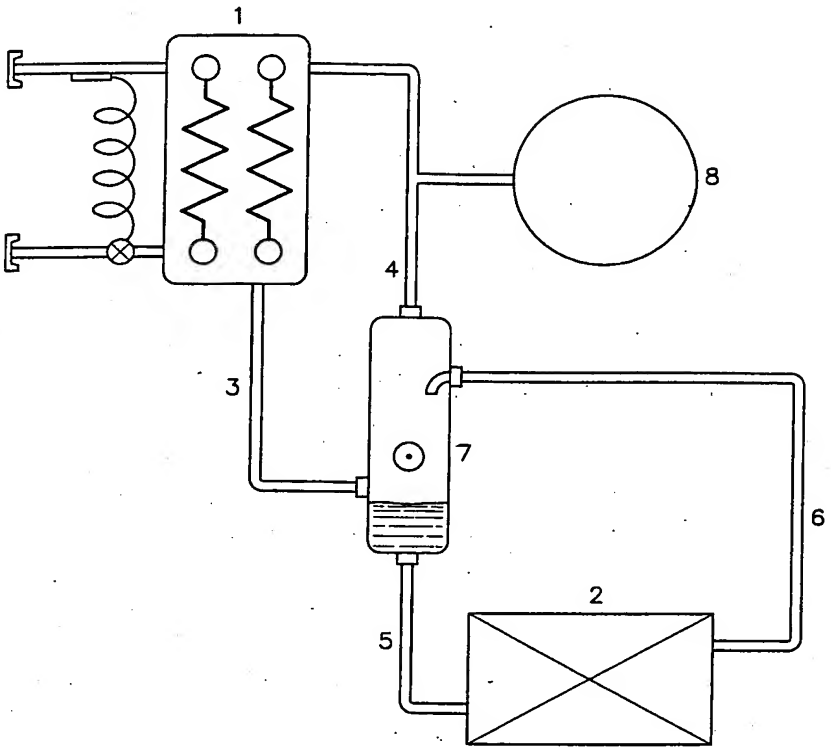
Carbon Dioxide Secondary Coolant System with Fade-Out Vessel

System Schematic:



Charge Analysis:

Properties @ +75°F, 450 Psig:

Vapor Density, ρ_{vapor}: = 5.2 [Lb/Ft^3]

Properties @ -20°F

Liquid Density, ρ_{liquid}: = 66.86 [Lb/Ft^3]

Vapor Density, ρ_{vapor}: = 2.41 [Lb/Ft^3]

Quality at 5.2 [Lb/Ft^3] = 0.43 (from P-h diagram)

ITEM #	COMPONENT DESCRIPTION	INTERNAL VOLUME [Ft^3]		LIQUID CHARGE [Lbs.]
1	Heat Exchanger	0.117		1.96
2	Evaporator	0.109		3.64
3	3/8" Type L Copper Tube, 2' Long	0.0011		0.07
4	5/8" Type L Copper Tube, 2' Long	0.0032		0.00
5	3/8" Type L Copper Tube, 4' Long	0.0022		0.14
6	5/8" Type L Copper Tube, 4' Long	0.0065		0.00
7	Hill PHOENIX Liquid-Vapor Separator	0.0218		0.15
		0.261	Total Liquid R-744 Charge =	5.96

Total System Mass for above liquid mass and system density: 10.46 [Lb]

Required System Volume to hold total charge: 2.01 [Ft^3]

Required Volume of Fade-Out Vessel: 1.75 [Ft^3]

SIZING PROCESS ON PRESSURE ENTHALPY–DIAGRAM